

Characteristics

Uniform flat fan spray pattern, jet with high force of impact, clog-resistant, dirt-resistant due to closed system, short design. Big selection of flat fan, full cone and hollow cone nozzles.

Application

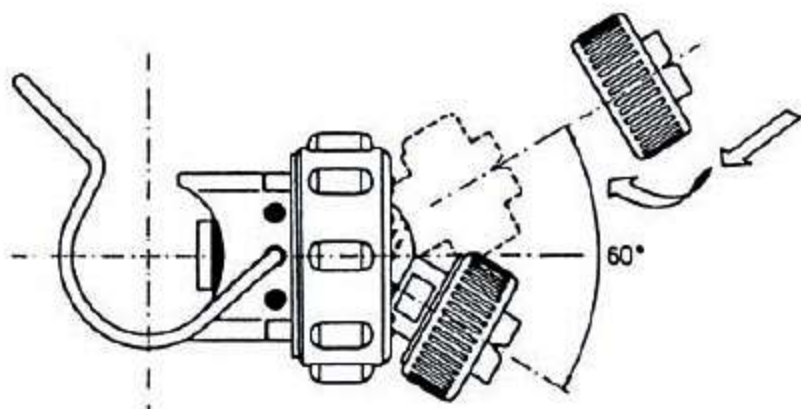
Washing, cleaning, rinsing, phosphating, cooling, coating, misting, process engineering

Material

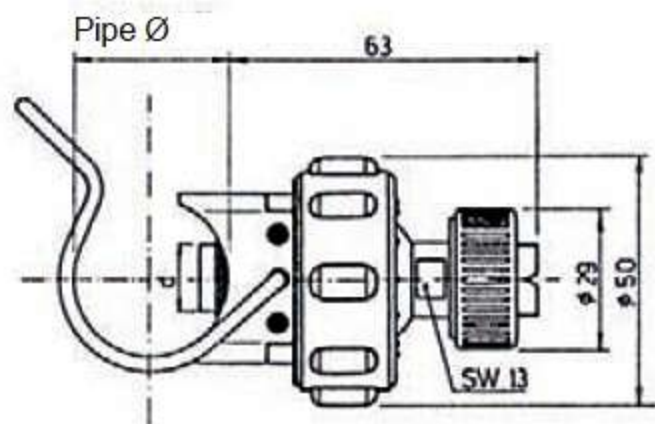
PP glass fiber reinforced, Bracket in V2A or V4A if desired

Main advantages of the system:

- There are no seals required for the extremely fast exchange of the bayonet flat fan nozzles.
- No change in the spray direction set.
- Clamping of ball with help of a bayonet cap nut. Reduces installation time.
- Markings on the ball facilitate the adjustment of the spray direction.



Illu. 1 Standard design QR swivel range 60° max. pressure 4 bar max. temperature 80°

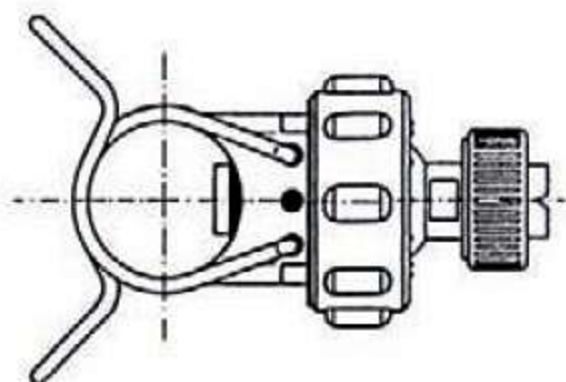


Illu. 3 Dimensions (ball = Ø 28.7 mm)

Order example:

(indicate basic body - type - pipe-Ø - pipe bore-Ø d - color-coding and nozzle type + size + spray angle - color-coding)

QR clip 1 1/4" - Ø 14 mm - grey, with nozzle QRF 30-65° - yellow, entirely

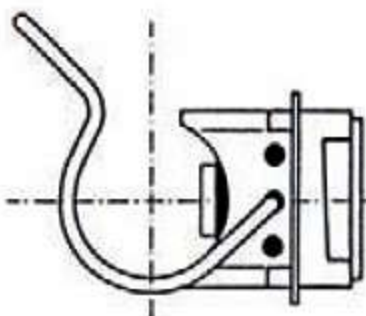


Illu. 2 Double-bracket design QRB max. pressure 6 bar

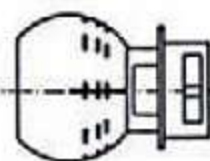
		Basic body - color-coding		
Pipe Ø in inch	Pipe Ø in mm	d = MC-pipe bore standard	d = for the exchange of other makes and products	
1/2" *	20 - 22	Ø 7 purple		
3/4" *	25 - 27	Ø 10 brown		
1"	32 - 34	Ø 14 white		
1 1/4"	41 - 43	Ø 14 grey	Ø 17 yellow*	Ø 20 red
1 1/2"	46 - 49	Ø 14 green	Ø 17 blue*	Ø 20 black
2" *	58 - 62	Ø 14 orange	Ø 17 golden*	

* after consultation

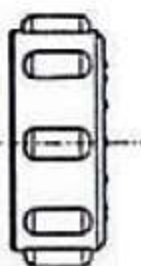
Single parts



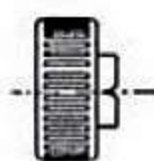
Illu. 4 Basic body Q (for color-coding see table)



Illu. 5 Bayonet ball QR (yellow) for bayonet flat fan nozzle

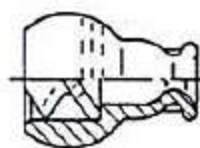


Illu. 6 Bayonet cap nut QÜ (blue)



Illu. 7 Bayonet flat fan nozzle QRF in connection with bayonet ball QR (yellow)

Ball full cone nozzle QVX



Illu. 8 of QVX 25-40 swivel range 40°

Hollow cone nozzle QHK



Illu. 9 of QHX 25-50 swivel range 40°

O-Ring in NBR Ø 14x3 mm or flat gasket NBR Ø 14x3x4 mm high, especially suitable for sealing of plastic pipes!

1. Bayonet flat fan nozzles QRF made from PP

A = equivalent bore-Ø

Type	Color-coding	A Ø (mm)	Spray angle in degree							Flow rate V (l/min.) at pressure p (bar)								
			25°	35°	45°	65°	80°	95°	120°	bar	bar	bar	bar	bar	bar	bar	bar	bar
			0.35	0.5	0.7	1	1.5	2	2.5	3	4							
QRF 5	white	1.5				*		*	*	0.67	0.81	0.95	1.14	1.40	1.61	1.80	1.97	2.28
QRF 10	black	2.0				*		*	*	1.35	1.61	1.91	2.28	2.79	3.22	3.60	3.95	4.56
QRF 15	golden	2.4	*	*	*	*	*	*	*	2.02	2.42	2.86	3.42	4.19	4.84	5.41	5.92	6.84
QRF 20	purple	2.8	*	*	*	*	*	*	*	2.70	3.22	3.81	4.56	5.58	6.45	7.21	7.90	9.12
QRF 25	brown	3.2	*	*	*	*	*	*	*	3.37	4.03	4.77	5.70	6.98	8.06	9.01	9.87	11.4
QRF 30	yellow	3.6	*	*	*	*	*	*	*	4.05	4.84	5.72	6.84	8.37	9.67	10.8	11.8	13.7
QRF 35	grey	3.8	*	*	*	*	*	*	*	4.72	5.64	6.67	7.98	9.77	11.3	12.6	13.8	16.0
QRF 40	red	4.0	*	*	*	*	*	*	*	5.39	6.45	7.63	9.12	11.2	12.9	14.4	15.8	18.2
QRF 50	green	4.4	*	*	*	*	*	*	*	6.74	8.06	9.54	11.4	14.0	16.1	18.0	19.7	22.8
QRF 60	blue	4.8	*	*	*	*	*	*	*	8.09	9.67	11.4	13.7	16.8	19.3	21.6	23.7	27.4
QRF 70	light blue	5.2	*	*	*	*	*	*	*	9.44	11.3	13.4	16.0	19.5	22.6	25.2	27.6	31.9
QRF 80	ecru	5.6	*	*	*	*	*	*	*	10.8	12.9	15.3	18.2	22.3	25.8	28.8	31.6	36.5

Colored rings mark the nozzle's spray angle: light blue = 25°, orange = 35°, light green = 45°, ecru = 65° - standard, bright red = 80°, light grey = 95°, golden = 120°



Colored ring marking the spray angle

2. Full cone ball nozzles QVX made from PP with clog-resistant X-swirler

B = outlet bore E = smallest section

Type	Color-coding	B Ø (mm)	E Ø (mm)	Flow rate V (l/min.) at pressure p (bar)										Spray angle		
				bar	bar	bar	bar	bar	bar	bar	bar	bar	bar	bar	bar	bar
				0.35	0.5	0.7	1	1.5	2	2.5	3	4	0.5	1.5	4	
QVX 16	red	4.8	3.2	6.37	8.16	9.53	11.2	13.6	15.5	17.6	18.7	21.3	64°	67°	61°	
QVX 20	green	5.2	3.6	8.15	10.4	12.2	14.4	17.3	19.8	21.8	23.9	27.3	72°	75°	68°	
QVX 25	blue	6.4	3.6	10.2	13.1	15.3	18.0	21.7	24.8	27.3	29.9	34.1	88°	91°	83°	
QVX 31	light blue	6.8	4.0	12.7	16.3	19.1	22.5	27.1	31.0	34.0	37.3	42.6	91°	94°	86°	

3. Hollow cone nozzles QHX made from PP with clog-resistant X-swirler

B = outlet bore E = smallest section

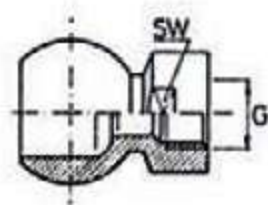
Type	Color-coding	B Ø (mm)	E Ø (mm)	Flow rate V (l/min.) at pressure p (bar)									
				bar	bar	bar	bar	bar	bar	bar	bar	bar	bar
				0.35	0.5	0.7	1	1.5	2	2.5	3	4	
QHX 16	white	5.5	2.5	6.48	7.80	9.17	11.0	13.5	16.0	17.3	19.0	22.5	
QHX 20	black	6.4	2.5	8.35	10.0	11.8	14.0	17.5	20.0	22.3	24.5	28.0	
QHX 25	purple	6.6	3.0	10.4	12.5	14.7	18.0	21.5	25.0	27.8	30.5	36.0	
QHX 31	brown	7.0	3.5	12.7	16.3	19.1	22.5	27.1	31.0	34.0	37.3	42.6	

Spray angles available 60° - 90° - 120°

The low force of impact of droplets from QHX nozzles results in a more consistent crystalline structure in phosphating processes.

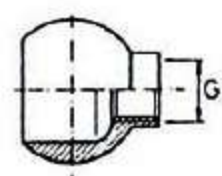
4. Ball recordings for metal and plastic nozzles (see general catalog)

Illu. 10
Thread ball QL
long with SW 22
as screw-in tool



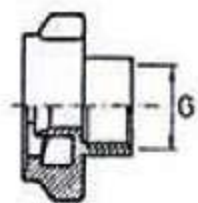
1/8" light blue
1/4" blue
3/8" green
1/2" orange

Illu. 11
Thread ball QK
short type



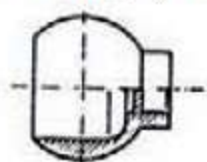
1/8" white
1/4" yellow
3/8" brown

Illu. 12
Bayonet nut QM
with female thread,
exchange of nozzle
does not alter spray
direction.

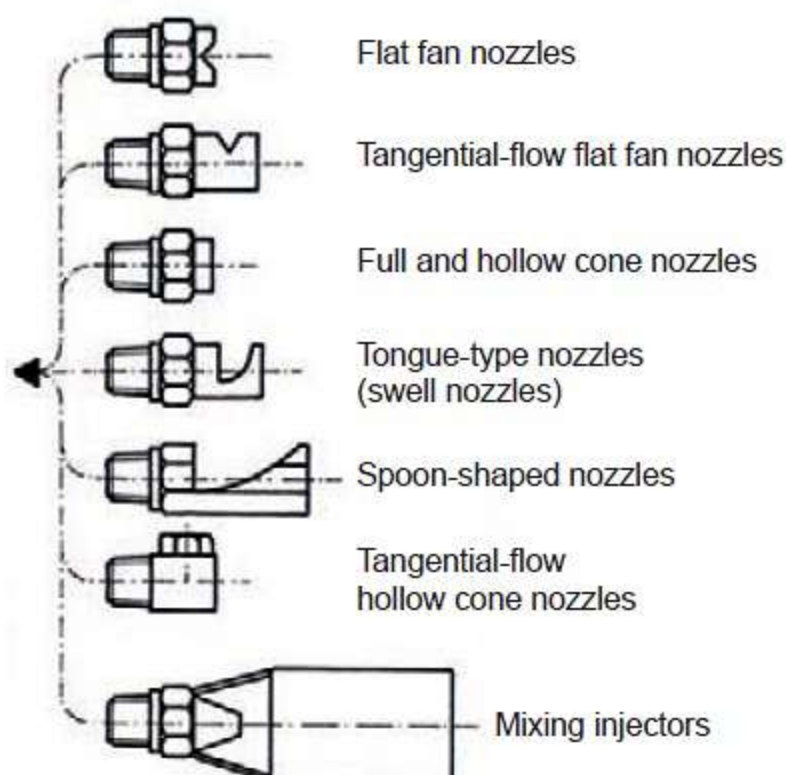


1/8" black
1/4" light blue
3/8" red

Illu. 13
Blind ball QS (white)



Illu. 14
Blind cap QO



Registered design!